

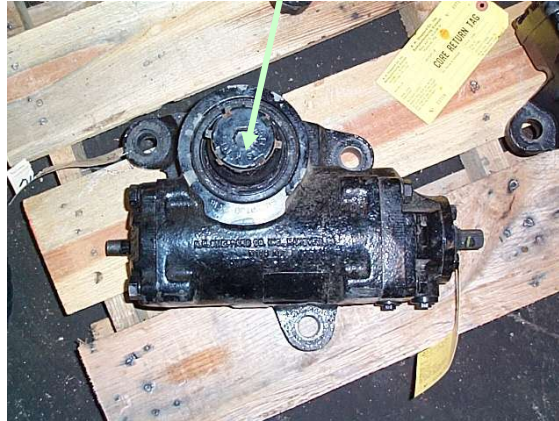


SHEPPARD

2021001 – REMN - C – VISUAL CORE RETURN GUIDE

Core Return Visual Inspection Guide

Accepted Condition Retainer Nut Installed

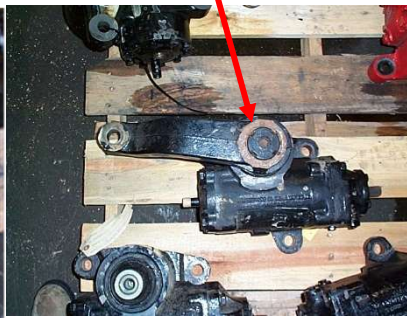


Unaccepted Conditions

Retainer Nut Missing



Pitman Arm Installed And \ Or Welded to Sector Shaft*



Gear Disassembled



To conduct a check for internal damage; before removing the steering gear, turn the steering wheel lock to lock checking for smooth movement.

*Core returns are “like-for-like” if the service gear purchased contains a pitman arm installed at the factory, it will be accepted. Please refer to the RH Sheppard website for additional details and core guidelines.

<https://www.rhsheppard.com/products-services/products/remanufactured-parts/>

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Rev C 2025-10-01, Prev Rev 25-04-01



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For the latest Warranty Policies and Information please check our website at
RHSheppard.com or scan the link below.



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