



SHEPPARD
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POWER STEERING GEAR SEAL KITS

As of 7/10/20

The seal kits listed are sufficient to repair all Sheppard steering gears. All kits contain the installation instructions. For additional information on seal replacement procedures, refer to the Sheppard Service Manual (a complete copy of which can be found on our website) which applies to your model steering gear. Should you have any questions, or need assistance, contact the Sheppard Customer Care Center at 1-800-274-7437. or refer to the CUSTOMER SERVICE section of our website at www.rhsheppard.com.

NOTICE

Some organizations do not use the original Sheppard Part Number. Mack adds an 8148- to the beginning, Freightliner uses RHS (space) then our part number, and others have their own part number in place of the Sheppard part number.

Sheppard Part Number	Navistar Part Number	Steering Gear Model	Description
2351251K	1694395C91	All 39, 51, 59, 191, 192, 252, 352 and 92-Series	Input Shaft Seal Kit
5518041		191, 192-All	Rebuild Seal Kit
5518051	3243258R91	292-All	Rebuild Seal Kit
5518161	1648256C91	292S5-All	Rebuild Seal Kit
5518441	1648325C91	292S6-All	Rebuild Seal Kit
5518111		352-All	Rebuild Seal Kit
5518071	3243260R91	392-All	Rebuild Seal Kit
5518121	3243261R91	392S-392S4-All	Rebuild Seal Kit
5518281		392S4 Axle Mount	Rebuild Seal Kit
5518261	1648324C91	392S4 w/ Miter	Rebuild Seal Kit
5518171	1648323C91	392S5-All	Rebuild Seal Kit
5518431	1651917C91	392S6-All	Rebuild Seal Kit
5518421		392SCG4	Rebuild Seal Kit
5518001		39-All	Rebuild Seal Kit
5518031		491-All	Rebuild Seal Kit
5518081		492-All	Rebuild Seal Kit
5519791		492S4 Axle Mount	Rebuild Seal Kit

5518251		492S4 w/ Miter		Rebuild Seal Kit
5518131	1648322C91	492S-492S4-All		Rebuild Seal Kit
5519811		492S5 Axle Mount		Rebuild Seal Kit
5518371		492S5 w/ Miter		Rebuild Seal Kit
5518181	1693937C91	492S5-All		Rebuild Seal Kit
5518341		592 w/ T Miter		Rebuild Seal Kit
5518091	1648321C91	592-All		Rebuild Seal Kit
5518351		592S5 w/ Miter		Rebuild Seal Kit
5518361	2610316C91	592S5 w/ T Miter		Rebuild Seal Kit
5518191	1691691C91	592S5-All		Rebuild Seal Kit
5518021		59-All		Rebuild Seal Kit
18214621K	2591852C91	Most "AUTO" Gears		Autoplunger Repair Kit w/Silicone O-Ring
18214221K		Extended Travel M110's		Extended Travel Autoplunger Repair Kit
5544861	2585853C91	All M, MD, HD, and SD Series (except M83 & M110P2)		Input Shaft Seal Kit
5545401	2590542C91	HD94-All		Sector Shaft Seal Kit w/ Sector Cover Snap Ring
5545321	2588922C91	HD94-Master Only		End Cap Seal Kit
5545561	2591854C91	HD94-Master Only		Combined Seal Kit (5544861, 5545401, 5545321) w/ Snap Ring
5545411	2513044C91	HD94-Slave Only		Complete Seal Kit w/ Sector Cover Snap Ring
5545741	2602863C91	M100-All		Sector Shaft Seal Kit w/ Snap Ring and L-Seal
5544981	2585860C91	M100-Master Only		End Cap Seal Kit
5545751	2602864C91	M100-Master Only		Combined Seal Kit (5544861, 5545431, 5544981) w/ Snap Ring and L-Seal
5545441	2601437C91	M100-Master Only-Ottawa		Combined Seal Kit (5544861, 5545431, 5544981) w/ Snap Ring, L-Seal and Bearing Cap Grease Shield
5518651		M100P1		Rebuild Seal Kit
5543931		M100P2-JCB		Rebuild Seal Kit
5546041		M100P2-JCB		End Cap Seal Kit
5545761	2602862C91	M100-Slave Only		Complete Seal Kit with Snap Ring and L-Seal
5545481	2592443C91	M110-All		Sector Shaft Seal Kit with Snap Ring and L-Seal
5546111		M110 w/ Extended Sector Shaft		Sector Shaft Seal Kit with Snap Ring & L- Seal, and Regular & Extended Shaft Boots
5545791		M110-All-Pierce		Sector Shaft Seal Kit w/ Snap Ring, L-seal and Umbrella Seal
2380221	2604369C1	M110 and SD110 w/ Extended Sector Shaft		Extended Sector Shaft Boot Only
5544921	2585858C91	M110-Master Only		End Cap Seal Kit
5545491	2592444C91	M110-Master Only		Combined Seal Kit (5544861, 5545481, 5544921) w/ Snap Ring and L-seal

5545801		M110-Master Only-Pierce		Combined Seal Kit w/ Snap Ring, L-seal and Umbrella Seal
5541261		M110P2		Complete Rebuild Seal Kit
5541411A		M110P2		Complete Rebuild Seal Kit
5541421A		M110P2		Input Seal Kit w/ Valve Nut Lock Ring
5545451		M110S2-Back Driving Slave		Input Shaft Seal Kit
5545461		M110S2-Back Driving Slave		Complete Seal Kit
5546201	2517334C91	M110-Slave Only		Complete Seal Kit with Snap Ring and L-Seal
5545811		M110-Slave Only-Pierce		Complete Seal Kit w/ Snap Ring, L-seal and Umbrella Seal
5545581	2592437C91	M80-All		Sector Shaft Seal Kit with Snap Ring and L-Seal
5544901	2585856C91	M80-Master Only		End Cap Seal Kit
5545591	2592438C91	M80-Master only		Combined Seal Kit (5544861, 5545581, 5544901) w/ Snap Ring and L-seal
5545601	2592439C91	M80-Slave Only		Complete Seal Kit with Snap Ring and L-Seal
5542221		M83-All		Input Seal Kit
5545701		M83-All		Sector Shaft Seal Kit
5542241		M83-All		Cylinder Head O-Ring Kit
5542251		M83-All		Adjusting Washer Kit
5545701		M83-All		Sector Shaft Seal Kit w/ L-Seal
5545951		M83-All		Complete Seal Kit
5545931		M83P2		Combined Seal Kit (5542221, 5542241, 5545921)
5545921		M83P2		Sector Shaft Seal Kit
5545741	2602863C91	M90-All		Sector Shaft Seal Kit w/ Snap Ring and L-Seal
5544911	2585857C91	M90-Master Only		End Cap Seal Kit
5545831		M90S2-Back Driving Slave		Input Shaft Seal Kit
5546251	2517900C91	M90-All		Complete Seal Kit with Snap Ring and L-Seal
5545651		M90-Slave Only-Oshkosh		Complete Seal Kit w/ Snap Ring, L-Seal & Ext. Boot
5545311	2589959C91	MD83-All		End Cap Seal Kit
5546031	2513045C91	MD83P3-All w/Bushing & Bearing		Combined Seal Kit (5544861, 5546021, 5545311)
5546021	2513044C91	MD83P3-All w/Bushing & Bearing		Sector Shaft Seal Kit w/ Snap Ring and L-Seal
554551	2589960C91	MD83-All w/ 2 Roller Bearings		Combined Seal Kit (5544861, 5545291, 5545311)
5545391	2590541C91	MD83-All w/ 2 Roller Bearings		Sector Shaft Seal Kit w/ Snap Ring and L-Seal
5545291	2589957C91	MD83-All w/ 2 Roller Bearings		Sector Shaft Seal Kit w/ L-Seal
5545551	2592440C91	MD83-All w/ 2 Roller Bearings		Combined Seal Kit (5544861, 5545391, 5545311) w/ Snap Ring
5545501		SD110-All		Sector Shaft Seal Kit with Snap Ring and L-Seal
5545511		SD110-All		End Cap Seal Kit
5545521		SD110-All		Combined Seal Kit (5544861, 5545501, 5545511)
5545661		XD120 Master		End Cap Seal Kit

5545681		XD120 Master		Combined Seal Kit (5544861, 5545661, 5545671)
5545671		XD120-All		Sector Shaft Seal Kit with Snap Ring and L-Seal
5545881		XD120-Back Driving Slave		Input Shaft Seal Kit
5545891		XD120-Back Driving Slave		Sector Shaft Seal Kit
5545901		XD120-Back Driving Slave		Complete Seal Kit
5545861		XD120PAD1 & PAE1		Rebuild Kit
5545871		XD120SF1-Slave Only		Rebuild Kit
5545721		XD120-Slave Only		Complete Seal Kit

Please contact Sheppard Field Service if any discrepancies are found.

