



SEAL KITS

As of 12/18/10

Sheppard Part Number	International Part Number	Steering Gear Model	Description
2351251K	1694395C91	<u>All</u> 39, 51, 59, 191, 192, 252, 352 and 92-Series	Input Shaft Seal Kit
5518001		39-All	Rebuild Seal Kit
5518011		51-All	Rebuild Seal Kit
5518021		59-All	Rebuild Seal Kit
5518041		191, 192-All	Rebuild Seal Kit
5518101		252-All	Rebuild Seal Kit
5518051	3243258R91	292-All	Rebuild Seal Kit
5518161	1648256C91	292S5-All	Rebuild Seal Kit
5518441	1648325C91	292S6-All	Rebuild Seal Kit
5518111		352-All	Rebuild Seal Kit
5518061		372, 382-All	Rebuild Seal Kit
5518071	3243260R91	392-All	Rebuild Seal Kit
5518121	3243261R91	392S-392S4-All	Rebuild Seal Kit
5518261	1648324C91	392S4 w/ Miter	Rebuild Seal Kit
5518281		392S4 Axel Mount	Rebuild Seal Kit
5518171	1648323C91	392S5-All	Rebuild Seal Kit
5518431	1651917C91	392S6-All	Rebuild Seal Kit
5518411		392SBX6	Rebuild Seal Kit
5518421		392SCG4	Rebuild Seal Kit
5518031		491-All	Rebuild Seal Kit
5518081		492-All	Rebuild Seal Kit
5518131	1648322C91	492S-492S4-All	Rebuild Seal Kit
5518251		492S4 w/ Miter	Rebuild Seal Kit
5519791		492S4 Axel Mount	Rebuild Seal Kit
5518181	1693937C91	492S5-All	Rebuild Seal Kit
5518371		492S5 w/ Miter	Rebuild Seal Kit
5519811		492S5 Axel Mount	Rebuild Seal Kit
5518141		492CD4-All	Rebuild Seal Kit

5518091	1648321C91	592-All	Rebuild Seal Kit
5518341		592 w/ T Miter	Rebuild Seal Kit
5518191	1691691C91	592S5-All	Rebuild Seal Kit
5518351		592S5 w/ Miter	Rebuild Seal Kit
5518361		592S5 w/ T Miter	Rebuild Seal Kit
5544861	2585853C91	<u>All</u> M, MD, HD, and SD Series (except M83 & M110P2)	Input Shaft Seal Kit
18214621K	2591852C91	All "AUTO" Gears	Autoplunger Repair Kit w/ Silicone O-Ring
5541801		All M and D-Series	Rotary Valve Seal Kit not priced for sale
7550891		All M and D-Series	Rubber Sector Shaft End Cover w/ Adhesive
5544891	2588664C91	M80-All	Sector Shaft Seal Kit
5545581	2592437C91	M80-All	Sector Shaft Seal Kit with Snap Ring and L-Seal
5544901	2585856C91	M80-Master Only	End Cap Seal Kit
5545201	2586316C91	M80-Master Only	Combined Seal Kit (5544861, 5544891, 5544901)
5545591	2592438C91	M80-Master only	Combined Seal Kit (5544861, 5545581, 5544901) w/ Snap Ring and L-seal
5544931	2585859C91	M80-Slave Only	Complete Seal Kit
5545601	2592439C91	M80-Slave Only	Complete Seal Kit with Snap Ring and L-Seal
5542221		M83-All	Input Seal Kit
5542231		M83-All	Sector Shaft Seal Kit
5542241		M83-All	Cylinder Head O-Ring Kit
5545291	2589957C91	MD83-All	Sector Shaft Seal Kit
5545391	2590541C91	MD83-All	Sector Shaft Seal Kit w/ Sector Cover Snap Ring
5545311	2589959C91	MD83-All	End Cap Seal Kit
5545331	2589960C91	MD83-All	Combined Seal Kit (5544861, 5545291, 5545311)
5545551	2592439C91	MD83-All	Combined Seal Kit (5544861, 5545391, 5545311) w/ Snap Ring
5545381	2589611C91	M90-All	Sector Shaft Seal Kit w/ Sector Cover Snap Ring
5544911	2585857C91	M90-Master Only	End Cap Seal Kit
5545211	2586317C91	M90-Master Only	Combined Seal Kit (5544861, 5544881, 5544911)
5545611	2592441C91	M90-Master Only	Combined Seal Kit (5544861, 5545381, 5544911) w/ Snap Ring
5544941		M90-Slave Only	Complete Seal Kit
5545301	2588919C91	HD94-All	Sector Shaft Seal Kit
5545401	2590542C91	HD94-All	Sector Shaft Seal Kit w/ Sector Cover Snap Ring
5545321	2588922C91	HD94-Master Only	End Cap Seal Kit
5545341	2588923C91	HD94-Master Only	Combined Seal Kit (5544861, 5545301, 5545321)
5545561	2591854C91	HD94-Master Only	Combined Seal Kit (5544861, 5545401, 5545321) w/ Snap Ring
5545351	2590543C91	HD94-Slave Only	Complete Seal Kit

5545411	2590544C91	HD94-Slave Only	Complete Seal Kit w/ Sector Cover Snap Ring
5545381	2589611C91	M100-All	Sector Shaft Seal Kit w/ Sector Cover Snap Ring
5545741		M100-All	Sector Shaft Seal Kit w/ Snap Ring and L-Seal
5544981	2585860C91	M100-Master Only	End Cap Seal Kit
5545221	2586318C91	M100-Master Only	Combined Seal Kit (5544861, 5544881, 5544981)
5545531	2592441C91	M100-Master Only	Combined Seal Kit (5544861, 5545381, 5544981) w/ Snap Ring
5545751	2592442C91	M100-Master Only	Combined Seal Kit (5544861, 5545741, 5544981) w/ Snap Ring and L-Seal
5544951		M100-Slave Only	Complete Seal Kit
5545421		M100-Slave Only	Complete Seal Kit w/ Sector Cover Snap Ring
5541421A		M110 P2	Input Seal Kit w/ Valve Nut Lock Ring
5544871	2585854C91	M110-All	Sector Shaft Seal Kit
5545481	2591854C91	M110-All	Sector Shaft Seal Kit with Snap Ring and L-Seal
5544921	2585858C91	M110-Master Only	End Cap Seal Kit
5541411A		M110 P2	Complete Rebuild Seal Kit
5545231	2586319C91	M110-Master Only	Combined Seal Kit (5544861, 5544871, 5544921)
5545491	2592444C91	M110-Master Only	Combined Seal Kit (5544861, 5545481, 5544921) w/ Snap Ring and L-seal
5544961		M110-Slave Only	Complete Seal Kit
5545631		M110-Slave Only	Complete Seal Kit with Snap Ring and L-Seal
5545501		SD110-All	Sector Shaft Seal Kit with Snap Ring and L-Seal
5545511		SD110-All	End Cap Seal Kit
5545521		SD110-All	Combined Seal Kit (5544861, 5545501, 5545511)
5545671		XD120-All	Sector Shaft Seal Kit with Snap Ring and L-Seal
5545661		XD120 Master	End Cap Seal Kit
5545681		XD120 Master	Combined Seal Kit (5544861, 5545661, 5545671)

The seal kits listed are sufficient to repair all Sheppard M and D-Series steering gears. All kits contain the installation instructions. For additional information on seal replacement procedures, refer to the Sheppard Service Manual (a complete copy of which can be found on our website). Should you have any questions or need assistance, contact the Sheppard Power Steering Field Service Hotline at 1-800-274-7437 or refer to the SERVICE section of our website at www.rhsheppard.com.